



| DATE     | DESCRIPTION   | REV. |
|----------|---|------|
| 8.24.10  | CHANGE AS PER ECN 10-062                            | A    |
| 10.04.10 | CHANGE AS PER ECN 10-069                            | B    |
| 10.26.10 | CHANGE AS PER ECN 10-075                            | C    |
| 4.12.11  | CHANGE AS PER ECN 11-049                            | D    |
| 10.08.13 | CHANGE AS PER ECN 13-092                            | E    |
| 1.04.17  | ECN 17-004, (F1) WAS 2.822                          | F    |
| 1.11.19  | ECN 19-002, BASE WAS NYLON 46                       | G    |
| 8.08.19  | ECN 19-064, UPDATE MTG LAYOUT (H1) WAS .630 [16.00] | H    |

**KEYSTONE ELECTRONICS CORP.**  
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PART NAME THM BATTERY HOLDER, 18650

MATERIAL AS NOTED

FINISH AS NOTED

| TOLERANCES | INCH   | [MM]     | CODE | DWG NO. |
|------------|--------|----------|------|---------|
| DECIMAL    | ± .010 | [± 0.25] | C    | 1043    |
| ANGULAR    | ± 1°   |          |      |         |

- NOTE:
1. BASE: MAT'L: PBT (BLACK COLOR)
  2. CONTACT: MAT'L: .012 [0.30] THK STAINLESS STEEL  
FINISH: TIN NICKEL PLATE

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